

the ribbon;

mechanical drive wheel means located downstream of said curling means for drawing the ribbon across said curling means; wherein said mechanical drive wheel means includes a first conveyor belt and a fixed roller, the ribbon being disposed between the fixed roller and conveyor belt.

23. A ribbon curling device of claim 22, further comprising:

delivery means for delivering a supply of unstressed curable ribbon;

curling means located downstream of said delivery means for curling the ribbon;

mechanical drive means located downstream of said curling means for drawing the ribbon across said curling means; wherein said mechanical drive wheel means includes a first conveyor belt then a second conveyor belt, the ribbon being disposed between the second conveyor belt and first conveyor belt.

24. A ribbon curling device for forming a curl in a ribbon comprising:

delivery means for delivering a supply of unstressed curable ribbon;

curling means located downstream of said delivery means for curling the ribbon; and

mechanical drive wheel means located downstream of said curling means for drawing the ribbon across said curling means; said driving means including stripping means for preventing said ribbon from becoming attached to said mechanical drive wheel means, said mechanical drive wheel means including a first plurality of